

# MultiUnit OEE - Account losses on phases

You can account losses by phase (operation) in a multi-unit OEE line.

## PRE-REQUISITES AND LIMITS:

- Operations cannot overlap ( this means as soon as an operation starts the previous one has to be finished)
- Account for a loss can only be done as soon as the phase ends.

## PROCEDURE

From the multi-unit Administration page, select the unit where you want to account losses on operations and click on the configuration icon.

The screenshot shows the 'Multi Unit OEE Administration' interface. At the top, there is a warning banner: 'Warning! The default configuration mode is enabled. When saving all existing configurations will be overridden.' Below this, the main title is 'Multi Unit OEE - FL 5 - TENS'. A navigation bar includes 'General Settings', 'Unit groups', 'Targets', 'Templates', 'Layout', 'Calculator', 'Importer', 'Connection', 'Recovery', 'Toolbox', and 'About'. A '+ New unit group' button is visible. A list of units is shown, with 'FL5' selected. To the right of the 'FL5' unit, there is a configuration icon (a gear with a cross) and a 'Performance' section with a '1 %' value and a 'Visible' checkbox. A red arrow points to the configuration icon.

Enable the *Account production losses* and select *operation* as *Accounting layer*.

The screenshot shows the 'Unit configuration - FL5' dialog box. It has a title bar with 'OK' and 'Ca' buttons. The 'Tracking mode' is set to 'Inherited (Production)'. The 'Track time losses' section is set to 'Inherited (Enabled)'. The 'Account production losses' checkbox is checked and highlighted with a red box. The 'Accounting category' is set to 'Inherited (OEE - Performance Loss MU)'. The 'Accounting layer' is set to 'Operation' and is also highlighted with a red box. The 'Performance Loss Threshold (in seconds)' is set to 'Inherited' with a value of '600'.