

MultiUnit OEE - Account losses on phases

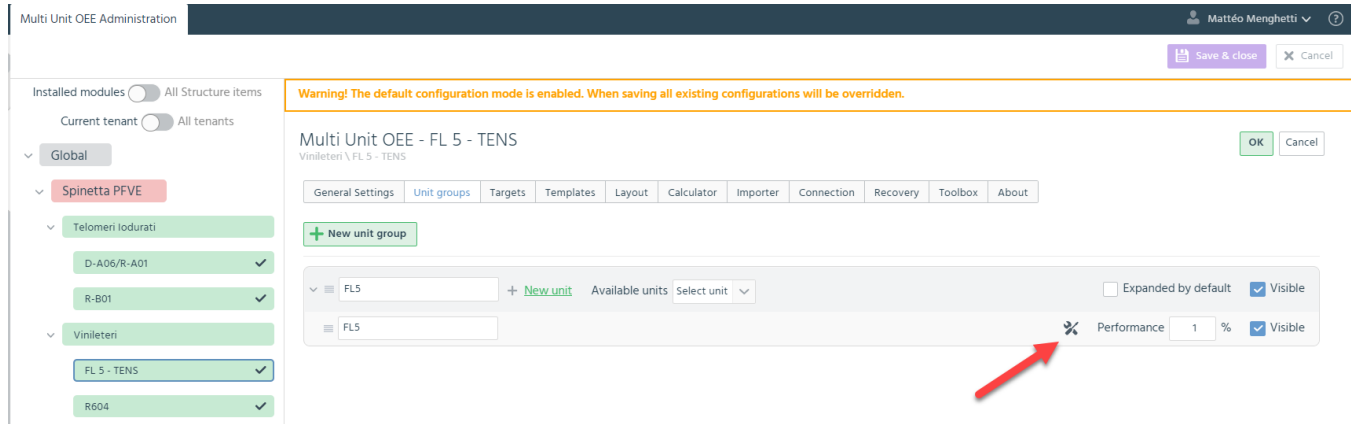
You can account losses by phase (operation) in a multi-unit OEE line.

PRE-REQUISITES AND LIMITS:

- Operations cannot overlap (this means as soon as an operation starts the previous one has to be finished)
- Account for a loss can only be done as soon as the phase ends.

PROCEDURE

From the multi-unit Administration page, select the unit where you want to account losses on operations and click on the configuration icon.



Enable the *Account production losses* and select *operation* as *Accounting layer*.

