

Availability losses are not created in MultiUnit OEE

Availability losses appear in a multi unit OEE configuration if the unit is a bottleneck and the products are considered as a bottleneck.

If you do not see them appear verify that the following properties are setup correctly.

- Verify that on the unit, the *Account availability losses* is enabled and the *Accounting layer* is set to *Unit*

Unit configuration - A3

Tracking mode
Inherited (Production)

Track time losses
Inherited (Enabled)

Account production losses
Enabled

Accounting category
Inherited (OEE - Performance Loss MU)

Accounting layer
UnitProcedure

Performance Loss Threshold (in seconds)
 Inherited 60

Account availability losses
Enabled

Accounting category
Inherited (OEE - Availability Loss MU)

Accounting layer
Unit

Availability Loss Threshold (in seconds)
 Inherited 60

- Verify that the grades the availability losses is between are set as static bottlenecks.

General Settings Unit groups **Targets** Templates Layout Calculator Importer Connection Splitter Recovery Toolbox About

Product 720 Target Average 4h 6m 25s Change Reason (Thu, 07.07.2022 00:00) Automatic target calculation Conversion factor 0

Reactors

> A3 Target Average 4h 6m 25s Change Reason (Thu, 07.07.2022 00:00) Automatic target calculation Conversion factor 0 Static bottleneck