

b. Review Outputs (RM - Intermediates Output)

P&I - Optimum Calculator INT/Raw Mat						
Site	7512R ZFR3 Clamecy					
Material	SKU	LIP02	Current SHS	Proposed SHS	Reason	
61083R	METHYL ALCOHOL PURE BU ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PTS	Storage Y ; High Order Frequency ; RLTSFG scheduling LT	
61097R	PHENOL BU ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PT0	Storage Y ; Low Order Frequency	
61463R	SULFURIC ACID 98% BULK ZFR3 Clamecy	RAW MATERIALS - XD - KV	MT0	PTS	Storage Y ; High Order Frequency ; RLTSFG scheduling LT	
61468R	FORMALDEHYDE 30% DESALCOHOLISED BU ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PT0	Storage Y ; Low Order Frequency	
61474R	ISOPROPYL ALCOHOL PURE 99% BU ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PTS	Storage Y ; High Order Frequency ; RLTSFG scheduling LT	
61486R	AMMONIUM PERSULFATE 25KG BG ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PTS	Storage Y ; High Order Frequency ; RLTSFG scheduling LT	
61481R	PARAFORMALDEHYDE 96% 25KG BAG ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PT0	Storage Y ; Low Order Frequency	
61494R	ISOPROPYL ALCOHOL 160KG DR ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PTS	Storage Y ; High Order Frequency ; RLTSFG scheduling LT	
61498R	SODIUM PERSULFATE 25 KG BG ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PTS	Storage Y ; High Order Frequency ; RLTSFG scheduling LT	
62322R	C.B. BLUE E131 EUROLAKE PATENT 5KG DR ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PT0	Storage Y ; Low Order Frequency	
64981R	SODIUM PHOSPHATE ANH FOOD 25 KG BG ZFR3 Clamecy	RAW MATERIALS - XD - KV	PT0	PTS	Storage Y ; High Order Frequency ; RLTSFG scheduling LT	

Dynasys KPI	Explanations																												
Current SHS	Stock Holding Strategy from SAP																												
Proposed SHS	Stock Holding Strategy proposed by Dynasys based on the decision tree																												
Reason	Reason of the proposed SHS																												
Future Demand	<p>Future demand on the next 12 months =</p> <p>Future demand = Gross requirement = Independent (External + Internal) + Dependent requirements</p> <p>For Novocare, it's the validated requirement during the last S&OP Validation.</p> <p>For TS & Special Chem, we take the Gross requirements as is in DiP, from the last data update into P&I.</p> <p>The dependent requirement is based on the BOM in DIP-PP (from SAP for Novocare / Manual update for TS for the moment).</p>																												
Batch Size P&I	<p>Batch size final.</p> <p>The batch size from SAP can be override on the tab "Batch Size", if it the case it will be the one take into account:</p> <table border="1"> <thead> <tr> <th colspan="4">P&I - Batch size</th> </tr> <tr> <th>Material</th> <th>SKU</th> <th>Batch size [KG]</th> <th>Batch size P&I [KG]</th> </tr> </thead> <tbody> <tr> <td>102263R</td> <td>ANTAROX FM 23 200 KG METAL DRUM ZFR3 Clamecy</td> <td>5 400</td> <td>5 400</td> </tr> <tr> <td>10386R</td> <td>UVINOX 1494 FUT METAL 180 KG ZFR3 Clamecy</td> <td>720</td> <td>720</td> </tr> <tr> <td>103915R</td> <td>DIQUAT MONOMERE HORIZON ZFR3 Clamecy</td> <td>6 000</td> <td>6 000</td> </tr> <tr> <td>10454R</td> <td>RHODIASOLV RPDE FUTS METAL 225 KG ZFR3 Clamecy</td> <td>18 000</td> <td>20 000</td> </tr> <tr> <td>10455R</td> <td>RHODIASOLV RPDE BULK ZFR3 Clamecy</td> <td>43 000</td> <td>43 000</td> </tr> </tbody> </table>	P&I - Batch size				Material	SKU	Batch size [KG]	Batch size P&I [KG]	102263R	ANTAROX FM 23 200 KG METAL DRUM ZFR3 Clamecy	5 400	5 400	10386R	UVINOX 1494 FUT METAL 180 KG ZFR3 Clamecy	720	720	103915R	DIQUAT MONOMERE HORIZON ZFR3 Clamecy	6 000	6 000	10454R	RHODIASOLV RPDE FUTS METAL 225 KG ZFR3 Clamecy	18 000	20 000	10455R	RHODIASOLV RPDE BULK ZFR3 Clamecy	43 000	43 000
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Past Demand Average	<p>Past demand Average based on Independent demand (Internal + External) + Actual consumption</p> <p>On the last 12 months.</p>																												
Batch size / AWD	= Batch Size P&I / Past Demand Average																												
Safety stock proposed	<p>Safety Stock calculated based on the SHS proposed</p> <p>blocked URL</p>																												
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Target stock proposed	<p>Target Stock calculated based on the SHS proposed</p> <p>Target Stock = Safety Stock + Contractual Safety Stock (manual input) + Cycle Stock + In Transit Inventory DIP</p>																												
Corridor Max Stock	Max Stock = Safety Stock + Contractual Safety Stock + 2 * Cycle Stock (based on the current SHS) + In Transit Inventory DIP																												
Intransit ETA from SAP	Intransit on the future from SAP																												

Baseline	Actual Planning Inventory for a given month (the user can choose by using the shortcut the baseline month) = End of Month quality inventory + End of Month unrestricted customer inventory + End of Month unrestricted inventory + End of Month unrestricted vendor inventory
Baseline value	Baseline converted to value (€) at Standard Cost
Last 3 months average stock	Average of the last 3 months inventories: End of Month quality inventory + End of Month unrestricted customer inventory + End of Month unrestricted inventory + End of Month unrestricted vendor inventory
Last 3 months average stock value	Average Inventories last 3 months converted to value (€) at Standard Cost
WC impact value	WC impact value (€) at Standard Cost = Average next 3 months value (€) - Baseline value (€)
SHS RLT	Replenishment Lead Time calculated by Dynasys according to the BOMs. Link to SHS RLT details
Mono Level RLT	<ul style="list-style-type: none"> If the SKU is purchased, Mono Level RLT = Procurement processing LT from SAP (but can be override) + Procurement LT from SAP (but can be override) + Quality LT from SAP (but can be override) If the SKU is produced, Mono Level RLT = Production LT from SAP (but can be override) + Quality LT from SAP (but can be override)
Status	User input, you can choose on the list according to your review: <ul style="list-style-type: none"> Batch Size review (MOQ) Batch Size review (Plant) Challenge Target Stock Complete Lead time review Not yet reviewed
SHS validation	The user can validate the SHS of his choice through this field.
SHS validation comment	Commentary field to explain the SHS' choice.
SHS validated	The validated SHS is equal to the Current SHS from SAP unless the user validates another strategy by selecting another SHS through the SHS validation field
Safety Stock validated	Safety Stock based on the validated SHS
Cycle Stock validated	Cycle Stock based on the validated SHS
Target Stock validated	Target Stock based on the validated SHS

<p>DIOH Calculation Target validated</p>	<p>DIOH calculated based on the target validated</p> $\text{DIOH Calculation Target} = \frac{(\text{Target Inventory Volume}) * 365}{(\text{Total Future Demand Volume of Next 3 months end}) * 4}$ <p>*When aggregated in the view, this DIOH displays the average on the next 12 months.</p>
<p>DIOH Min Target validated</p>	<p>DIOH Min based on the safety stock validated</p> $\text{DIOH Min Target} = \frac{(\text{Safety Stock Volume}) * 365}{(\text{Total Future Demand Volume of Next 3 months end}) * 4}$ <p>*When aggregated in the view, this DIOH displays the average on the next 12 months.</p>
<p>DIOH calculation baseline</p>	<p>DIOH Calculation based on the baseline =</p> $(\text{Baseline Inventory volume}) * 365 / (\text{Total Future Demand Volume of Next 3 months end}) * 4$ <p>*When aggregated in the view, this DIOH displays the average on the next 12 months.</p>
<p>DIOH calculation inventory M-1</p>	<p>DIOH Calculation based on the inventory of M-1 =</p> $(\text{M-1 Inventory volume}) * 365 / (\text{Total Future Demand Volume of Next 3 months end}) * 4$ <p>*When aggregated in the view, this DIOH displays the average on the next 12 months.</p>
<p>SMOG M-1</p>	<p>Slow Moving Obsolete Goods</p> <p>Data retrieved from a BW Query.</p>