

KDD058 - Finance Enterprise Structure

| | |
|---------------------|---|
| Status | Approved |
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Purpose

The purpose of this document is to define the conversion approach to create Bill of Material in S/4 HANA.

In Syensqo's SAP S/4HANA environment, the Bill of Materials (BOM) defines the structured list of components required to perform a specific maintenance task, build an assembly, or manufacture a product. Each BOM represents a hierarchical breakdown of items - materials, assemblies, or parts - along with their respective quantities and usage context.

In the maintenance and asset management domain, three types of BOMs are utilized:

- Functional Location BOM – Linked to a specific technical location, outlining the parts typically required for maintenance activities at that location.
- Equipment BOM – Associated with a particular equipment asset, detailing spare parts and components relevant to its structure or maintenance.
- Material BOM – Tied to a material number, commonly used in manufacturing or for assemblies that are consumed or produced.

For rotatable materials—such as repairable or reusable components—always refer to the corresponding Equipment or Functional Location Bill of Materials (BOM). Only components that are specific to that individual Equipment or Functional Location and not commonly used across other similar assets, should be included. This ensures that the BOM accurately reflects asset-specific configurations and supports targeted maintenance planning.

Conversion Scope

The scope of this document covers the approach for converting active Bill of Material from Legacy Source Systems into S/4HANA following the Bill of Material Master Data Design Standard.

A Bill of Materials (BOM) is a structured list of components, spare parts, or assemblies required for maintenance activities on technical objects like equipment or functional locations. It helps streamline maintenance planning, spare parts procurement, and work order execution.

The data from legacy system includes:

1. BOM Category (STKO-STLTY):
 - a. E-Equipment BOM (EQST-EQUNR) for relevant Equipment
 - b. M-Material BOM (MAST-MATNR) for relevant Assembly
 - c. T-Functional Location BOM (TPST-TPLNR) for relevant Functional Location where the To-Be Category (IFLOT-FLTYP) = "A" and EquipmentInstallationIsAllowed (ILOA-IEQUI) = "X"
2. BOM Usage (EQST-STLAN/MAST-STLAN/TPST-STLAN) = Plant Maintenance
3. BOM Item Category (STPO-POSTP) = I, L, N or T
4. Material BOM with the latest Alternative BOM (MAST-STLAL), if multiple alternative BOMs exist
5. BOM Component (STPO-IDNRK) for relevant Material / Assembly
6. BOM Component (STPO-IDNRK) for non-Assembly is extended to the relevant plant based on the BOM Header Plant (TPST-WERKS/EQST-WERKS/MAST-WERKS)
7. BOM Component (STPO-IDNRK) for non-Assembly, only Material Type (MARA-MTART) with the following to-be values based on Material Type Mapping:
 - ZIND
 - NLAG
 - UNBW

The data from legacy system excludes:

1. BOM with BOM Item where there is no relevant Material / Assembly in the Component field (STPO-IDNRK)
2. BOM where the BOM Header (MAST-MATNR) is Assembly and all the BOM items (STPO-IDNRK) are Assembly
3. BOM Header with deletion indicator checked (STKO-LKENZ="X")
4. BOM Header with deletion flag checked (STKO-LOEKZ="X")
5. BOM Item with deletion indicator checked (STPO-LKENZ="X")
6. Previous Alternative BOM (MAST-STLAL) for Material BOM with more than one Alternative BOM

For further explanation, a Material BOM for relevant Assembly excludes BOM Assembly Header (MAST-MATNR) that are not assigned to Functional Location (IFLOT-SUBMT), Equipment (EQUZ=SUBMT) or Task List (PLKO-ISTRU).

The following are not in scope for BOM Conversion:

1. Document Info Record

2. Long Text
3. BOM Item Category T (Text Item)

List of Tables to extract for this object is maintained here: [Extract Table Register](#).

Scenarios for Migration from Legacy (PF2,WP2)

| Scenario | Legacy | To-Be Approach |
|----------|---|---|
| 1 | Functional Location BOM or Equipment BOM with at least 1 BOM Component which has relevant Material (not Assembly). | Migrate BOM as-is, with the legacy values mapped to the to-be values. |
| 2 | Material BOM (where Header is relevant Assembly) and the Assembly is assigned to relevant Functional Location / Equipment / Task List. There is at least 1 BOM Component which has relevant Material (not Assembly). | <ol style="list-style-type: none"> 1. Migrate BOM as-is. (The Assembly in the BOM Header is migrated as a Sub Assembly. A new Construction Type is created in the Construction Type DCT) and assigned to the Functional Location / Equipment / Task List. 2. Create a new BOM in the BOM DCT with the Construction Type (above) as the BOM Header and Sub Assembly (above) as the BOM Item. |
| 3 | <p>Material BOM (where Header is Assembly) and the Assembly is a sub-item of another BOM. There is at least 1 BOM Component which has relevant Material (not Assembly)</p> <p>This BOM is a sub item of another BOM, and the top level BOM is assigned to relevant Functional Location / Equipment / Task List.</p> <p><u>Example:</u></p> <p>BOM Level 1 > Assigned to relevant Functional Location</p> <p>BOM Level 2 > BOM Header and BOM Components are Assembly</p> <p>...</p> <p>Lowest Level BOM > BOM Header is Assembly, BOM Component is relevant Material</p> | <ol style="list-style-type: none"> 1. A new Construction Type is created in the Construction Type DCT) and assigned to the Functional Location / Equipment / Task List. 2. Create a new BOM in the BOM DCT with the lowest level BOM - Sub Assembly as the BOM Header 3. Create a new BOM in the BOM DCT with the Construction Type (above) as the BOM Header and Sub Assembly (above as the BOM Item. <p><u>Notes:</u></p> <p>To-Be Design of BOM only allows maximum 3 levels of BOM:</p> <ol style="list-style-type: none"> 1. Level 1 - Construction Type 2. Level 2 - Sub Assembly 3. Level 3 - Material (Stocked / Non-Stocked) |
| 4 | <p>Material BOM (where Header is Assembly) and the Assembly is a sub-item of another BOM. There is at least 1 BOM Component which has relevant Material (not Assembly)</p> <p>This BOM is a sub item of another BOM, however the top level BOM is not assigned to relevant Functional Location / Equipment / Task List.</p> <p><u>Example:</u></p> <p>BOM Level 1 > Not assigned to relevant Functional Location / Equipment / Task List</p> <p>BOM Level 2 > BOM Header and BOM Components are Assembly</p> <p>...</p> <p>Lowest Level BOM > BOM Header is Assembly, BOM Component is relevant Material</p> | <p>BOM and all levels of BOMs are not relevant for migration.</p> <p>If required, Level 1 BOM Header needs to be assigned to a relevant Functional Location / Equipment / Task List.</p> |
| 5 | Material BOM (where Header is Assembly) and the Assembly is not assigned to Functional Location / Equipment / Task List. | <p>BOM is not relevant for migration.</p> <p>If required, BOM Header needs to be assigned to a relevant Functional Location / Equipment / Task List.</p> |

List of source systems and approximate number of records

| Source | Scope | Source Approx No. of Records | Target System | Target Approx No. of Records |
|--------|-------|------------------------------|---------------|------------------------------|
| | | | | |

| | | | | |
|----------|---|--------|----------|--------|
| PF2, WP2 | Relevant BOM will be extracted from PF2 and WP2 | 10,000 | S/4 HANA | 10,000 |
| DCT | BOM for plants which do not have data existing from PF2 and PF2 Additional BOM originating from PF2 and WP2 (if required). | 10,000 | S/4HANA | 10,000 |

Additional Information

Multi-language Requirement

Direct update of short text , log text in desired language i.e User log on language.

Document Management

Not Applicable

Legal Requirement

Not Applicable

Special Requirements

Not Applicable

Target Design

The technical design of the target for this conversion approach.

1. BOM Header

| Table | Field | Data Element | Field Description | Data Type | Length | Requirement |
|---|-------|--------------|-------------------------|-----------|--------|---------------------------------------|
| Fields specific to Functional Location BOM | | | | | | |
| TPST | TPLNR | TPLNR | Functional Location | CHAR | 30 | Mandatory for Functional Location BOM |
| TPST | WERKS | WERKS_D | Plant | CHAR | 4 | Mandatory for Functional Location BOM |
| TPST | STLAN | STLAN | BOM Usage | CHAR | 1 | Mandatory for Functional Location BOM |
| Fields specific to Equipment BOM | | | | | | |
| EQST | EQUNR | EQUNR | Equipment | CHAR | 18 | Mandatory for Equipment BOM |
| EQST | WERKS | WERKS_D | Plant | CHAR | 4 | Mandatory for Equipment BOM |
| EQST | STLAN | STLAN | BOM Usage | CHAR | 1 | Mandatory for Equipment BOM |
| Fields specific to Material BOM | | | | | | |
| MAST | MATNR | MATNR | Material Number | CHAR | 40 | Mandatory for Material BOM |
| MAST | WERKS | WERKS_D | Plant | CHAR | 4 | Mandatory for Material BOM |
| MAST | STLAN | STLAN | BOM Usage | CHAR | 1 | Mandatory for Material BOM |
| Generic fields for BOM Header | | | | | | |
| STKO | DATUV | DATUV | Valid-From Date | DATS | 8 | Mandatory |
| STKO | BMENG | BASMN | Base quantity | QUAN | 13 | Mandatory |
| STKO | STLST | STLST | Bill of Material Status | CHAR | 2 | Mandatory |

2. BOM Item

| Table | Field | Data Element | Field Description | Data Type | Length | Requirement |
|-------|-------|--------------|----------------------------------|-----------|--------|-------------|
| STPO | POSNR | SPOSN | BOM Item Number | CHAR | 4 | Mandatory |
| STPO | POSTP | POSTP | Item category (bill of material) | CHAR | 1 | Mandatory |
| STPO | IDNRK | IDNRK | BOM component | CHAR | 40 | Mandatory |

| | | | | | | |
|------|-------|----------|------------------------------------|------|----|-------------|
| STPO | MENGE | KMPMG | Component Quantity | QUAN | 13 | Mandatory |
| STZU | ZTEXT | CSTEXT | BOM Description | CHAR | 40 | Mandatory |
| STPO | POTX1 | POTX1 | BOM Item Text (Line 1) | CHAR | 40 | Conditional |
| STPO | POTX2 | POTX2 | BOM Item Text (Line 2) | CHAR | 40 | Conditional |
| STPO | SANKA | CS_SANKA | Indicator for Relevancy to Costing | CHAR | 1 | Mandatory |
| STPO | STKKZ | STKKZ | PM assembly indicator | CHAR | 1 | Conditional |

Data Cleansing

| ID | Criticality | Error Message/Report Description | Rule | Output | Source System |
|----------|-------------|--|---|---|---------------|
| 1001-001 | C1 | Relevant BOM Component Quantity is Zero or Negative. | Bill of Material as per Relevancy Criteria with BOM Item where the Material is not blank and Quantity <= 0. | BOM Header, Plant, BOM Item Number, Material, Component Quantity | PF2/WP2 |
| 1001-002 | C3 | No Component linked to Bill of Material. These BOMs are not relevant for migration. | Bill of Material whereby there is no BOM Item with relevant Material / Assembly as BOM Component. | Functional Location, Equipment, Material, BOM Category, Usage, Item Number, Item Category, Material Number, Quantity, Document Type Document Part, Document Version, Document Number, Item Text 1, Item Text 2. | PF2/WP2 |
| 1001-003 | C3 | Relevant BOM with BOM Component which is not relevant. These BOMs are migrated but the selected components are not relevant for migration. | Bill of Material whereby the BOM Component is a Material and not relevant to be migrated. | Functional Location, Equipment, Material, BOM Category, Usage, Item Number, Item Category, Material Number, Quantity | PF2/WP2 |
| 1001-004 | C3 | Functional Location BOM assigned to non-relevant Functional Location (based on Category and Equipment Installation check). These BOMs are not relevant for migration. | Bill of Material for relevant Plant with BOM Category (T-Functional Location) and with no Deletion Indicator but are assigned to non relevant Functional Location. | Functional Location, Plant, BOM Category, Usage | PF2/WP2 |
| 1001-005 | C3 | Equipment BOM assigned to non-relevant Equipment. These BOMs are not relevant for migration. | Bill of Material for relevant Plant with BOM Category (E-Equipment) and with no Deletion Indicator but are assigned to non relevant Equipment. | Equipment, Plant, BOM Category, Usage | PF2/WP2 |
| 1001-006 | C3 | Relevant Functional Location BOM with blank Plant. For these BOMs, the Plant will be defaulted from the Functional Location Plant. | Bill of Material with BOM Category (T-Functional Location) assigned to relevant Functional Location with blank Plant | Functional Location, Plant, BOM Category, Usage | PF2/WP2 |
| 1001-007 | C3 | Relevant Equipment BOM with blank Plant. For these BOMs, the Plant will be defaulted from the Equipment Plant. | Bill of Material with BOM Category (E-Equipment) assigned to relevant Equipment with blank Plant | Equipment, Plant, BOM Category, Usage | PF2/WP2 |
| 1001-008 | C3 | Material BOM with previous Alternative BOM are not relevant for migration. | Bill of Material with BOM Category (M-Material) for relevant plant with more than 1 Alternative BOM, report all the previous Alternative BOM except for the latest | Material, Plant, BOM Category, Usage, Alternative BOM | PF2,WP2 |
| 1001-009 | C3 | Material BOM with at least one BOM Item with Stocked / Non-Stocked Material whereby the Header Material is not a relevant Assembly. These BOMs are not relevant for migration. | Bill of Material with BOM Category (M-Material) for relevant plant with 1 or more Stocked / Non-Stocked Material whereby the Header Material is not a relevant Assembly | Material, Plant, BOM Category, Usage, Alternative BOM, Item Number, Item Category, Material Number, Quantity | PF2, WP2 |
| 1001-010 | C3 | Relevant BOM with BOM Item Category T (Text Item). These BOMs are migrated but the selected Text Items are not relevant for migration. | Bill of Material whereby the BOM Item is a Text Item and not relevant to be migrated. | Functional Location, Equipment, Material, BOM Category, Usage, Item Number, Item Category, Material Number, Quantity, Item Text 1, Item Text 2 | PF2/WP2 |
| 1001-011 | C3 | Relevant BOM with BOM Item Category D (Document Item). These BOMs are migrated but the selected Document Items are not relevant for migration. | Bill of Material whereby the BOM Item is a Document Item and not relevant to be migrated. | Functional Location, Equipment, Material, BOM Category, Usage, Item Number, Item Category, Material Number, Quantity, Document Type Document Part, Document Version, Document Number | PF2/WP2 |

Conversion Process

The high-level process is represented by the diagrams below.

The following represents the high-level process for Source System Extraction:

? Unknown Attachment

The following represents the high-level process for DCT:

? Unknown Attachment

Data Privacy and Sensitivity

Not Applicable.

Extraction

Extract data from a source into Syniti Migrate. There are 2 possibilities:

1. The data exists. Syniti Migrate connects to the source and loads the data into Syniti Migrate. There are 3 methods:
 - a. Perform full data extraction from relevant tables in the source system(s).
 - b. Perform extraction through the application layer.
 - c. Only if Syniti Migrate cannot connect to the source, data is loaded to the repository from the provided source system extract/report.
2. The data does not exist (or cannot be converted from its current state). The data is manually collected by the business directly in Syniti Migrate. This is to be conducted using DCT (Data Collection Template) in Syniti Migrate

The agreed Relevancy criteria is applied to the extracted records to identify the records that are applicable for the Target loads.

Extraction Run Sheet

| Req # | Requirement Description | Team Responsible |
|-------|--|------------------|
| 1 | Extract data from source system based on relevancy rule. | SyWay Data Team |

Selection Screen

| Selection Ref Screen | Parameter Name | Selection Type | Requirement | Value to be entered/set |
|----------------------|----------------|----------------|-------------|-------------------------|
| Not Applicable | | | | |

Data Collection Template (DCT)

Target Ready Data Collection Template will be created for data with exception of some fields which require transformation as mentioned in the transformation rule.

Delta Data Management: Initial collection will be done via the report and one-time load to the DCT will be performed. Any delta after the initial collection within the DCT will require business to take due diligence to ensure any subsequent delta cleansing is verified and aligned within the DCT.

Note: All rules specified below should be documented as a **tooltip** in the DC Page.

Format:

- **Line 1:** Mandatory / Conditional
- **Line 2:** Remaining text

1. BOM Header Data Construction Rules

| Field Name | Field Description | Rule |
|------------|-------------------|------|
| | | |
| | | |
| | | |
| | | |

| | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|--|
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

** TAKE NOTE:

1. UOM difference
2. Component after dedupe

Transformation Mapping

| Mapping Table Name | Mapping Table Description |
|--------------------|---|
| Material Type | Mapping of legacy Material Types to target system value |
| | |
| | |
| | |

List of Transformation Mappings with additional details is maintained here: [Transformation Mappings](#)

Transformation Dependencies

List the steps that need to occur before transformation can commence

| Item # | Step Description | Team Responsible |
|--------|--|------------------|
| 1 | Ensure DCT tables completeness | SyWay Data Team |
| 2 | Ensure all Transformation mappings are up to date. | SyWay Data Team |

Pre-Load Validation

Project Team

Completeness

| Task | Action |
|---------------------|---|
| Verify Record Count | Data team to verify that the total number of relevant records from the source systems is equal to the total number of records in the Preload and Load Sheets. |

Accuracy

| Task | Action |
|----------------------|--|
| Conversion Accuracy | Data team to verify that all fields below meet pass the checks: <ol style="list-style-type: none"> 1. Mandatory Fields 2. Field and Value Mapping Correctness 3. Null Checks 4. Text Length Checks |
| Review error reports | Review and correct the errors. Achieve a zero-error record count as much as possible. Raise defects for data remediated and requiring a correction in the source data. |

Business

Completeness

| Task | Action |
|---------------------|---|
| Verify Record Count | Business team to verify that the total number of relevant records from the source systems is equal to the total number of records in the Preload and Load Sheets. |

Accuracy

| Task | Action |
|---------------------|--|
| Conversion Accuracy | Business to verify that all the data in the load table/file is accurate as per endorsed transformation/mapping rules (and signed-off data) |

Load

The load process includes:

1. Execute the automated data load into target system using load tool or product the load file if the load must be done manually
2. Once the data is loaded to the target system, it will be extracted and prepared for Post Load Data Validation

Load Run Sheet

| Item # | Step Description | Team Responsible |
|--------|---|------------------|
| 1 | Ensure Pre-load sign-offs are obtained. | SyWay Data team |
| 2 | Go to the load tool and select the correct load Program. | SyWay Data team |
| 3 | Proceed with Data load. | SyWay Data team |
| 4 | Validate few records loaded by accessing standard transactions | SyWay Data team |
| 5 | Generate the post load reports in the tool. | SyWay Data team |
| 6 | Log errors as defects, if any and address resolutions. Close defects. | SyWay Data team |
| 7 | Resolve defects by reupload and re-generate post load reports if necessary. | SyWay Data team |
| 8 | Business to validate the post load files as part of post-load validation, raise data defects or provide the post-load sign-off. | Business |
| 9 | Repeat steps 5 to 7 if necessary. | SyWay Data team |

Load Phase and Dependencies

Pre-Cutover

Configuration

| Item # | Configuration Item |
|--------|-------------------------------|
| 1 | T001W-Plants/Branches |
| 2 | T006-Units of Measurement |
| 3 | T415S-Bill of Material Status |

Conversion Objects

| Object # | Preceding Object Conversion Approach |
|----------|---|
| 1003 | Functional Location |
| 1002 | Equipment |
| 2010 | Material - General Plant Data / SLoc Data |
| 1010 | Construction Type |

Error Handling

| Error Type | Error Description | Action Taken |
|------------|-------------------|--------------|
| | | |
| | | |
| | | |

Post-Load Validation

Project Team

Completeness

| Task | Action |
|--------------|---|
| Verify Count | Data team to verify the record count created in target S/4 HANA by accessing post load reports in dspMigrate or standard reports from S/4 HANA. |
| Verify Logs | Check if there is data that failed to load and perform the necessary actions (e.g. register as post load issue, or attempt to load the record again, etc.). |

Accuracy

| Task | Action |
|---------------------|---|
| Conversion Accuracy | Data team to verify that the Bill of Material data in target S/4 HANA were loaded correctly via dspMigrate post load reports or standard reports from S/4 HANA. |

Business

Completeness

| Task | Action |
|--------------|---|
| Verify Count | Download Post Load Reports from dspMigrate and verify that the record count loaded in the target S/4 HANA is the same count as of the endorsed load file. |

Accuracy

| Task | Action |
|---------------------|--|
| Conversion Accuracy | Verify that the Bill of Material data in target S/4 HANA were loaded correctly via dspMigrate post load reports or standard reports from S/4 HANA. |

Key Assumptions

- Master Data Standard is up to date as on the date of documenting this conversion approach and data load.
- is in scope based on data design and any exception requested by business.
- Data cleansing has met the required percentage threshold for the specified mock cycle and all preparation activities have been completed.
- Data entries in DCT are target-ready data unless a specific transformation rule is stated for that field in the transformation rules.

See also

Change log

| Version | Published | Changed By | Comment |
|------------------------|----------------------------|------------------------------|---------|
| CURRENT (v. 54) | Sept 18, 2024 14:48 | WENNINGER-ext, Sascha | |
| v. 53 | Sept 17, 2024 05:31 | WENNINGER-ext, Sascha | |
| v. 52 | Sept 16, 2024 12:25 | BECHTER-ext, Alex | |
| v. 51 | Sept 16, 2024 10:35 | BECHTER-ext, Alex | |
| v. 50 | Sept 16, 2024 10:33 | BECHTER-ext, Alex | |
| v. 49 | Sept 05, 2024 04:27 | BECHTER-ext, Alex | |
| v. 48 | Sept 05, 2024 04:25 | BECHTER-ext, Alex | |
| v. 47 | Sept 04, 2024 11:32 | BECHTER-ext, Alex | |
| v. 46 | Aug 16, 2024 09:05 | BECHTER-ext, Alex | |
| v. 45 | Aug 16, 2024 09:02 | BECHTER-ext, Alex | |

[Go to Page History](#)

Workflow history

| Title | Last Updated By | Updated | Status |
|-----------------------------------|-----------------|---------|--------|
| There are no pages at the moment. | | | |

Workflow history

This view shows the 5 most recent entries. The complete workflow log is available from the 'Document Activity' menu item.

| Sept 30, 2024 | Actor | Type | Activity | Version |
|----------------------------|--|-------|---|---------|
| Approved |  FALL-ext, Cheikh | State | changed state to Approved at 9:27 am | v54 |
| Pending SteerCo Review |  FALL-ext, Cheikh | State | gave <i>Final Approval</i> approval at 9:27 am | |
| | | State | changed expiry date to '14 Oct, 2024 09:27 am' at 9:27 am | |
| | | State | changed state to Pending SteerCo Review at 9:27 am | v54 |
| Pending Stakeholder Review |  FALL-ext, Cheikh | State | gave <i>Stakeholder Review</i> approval at 9:27 am | |
| Sept 18, 2024 | | | | |

| | | | | |
|---|---------------------------------------|-------|--|---------------------|
| | WENNINGER-ext, Sascha | Edit | updated the page at 2:48 pm | |
| | | State | changed expiry date to '25 Sept, 2024 12:48 pm' at 12:48 pm | |
| | | State | changed state to Pending Stakeholder Review at 12:48 pm | v54 |
| Edited following DA Endorsement | WENNINGER-ext, Sascha | State | gave <i>Minor change</i> approval at 12:48 pm | |
| | | State | changed state to Edited following DA Endorsement at 12:48 pm | v54 |
