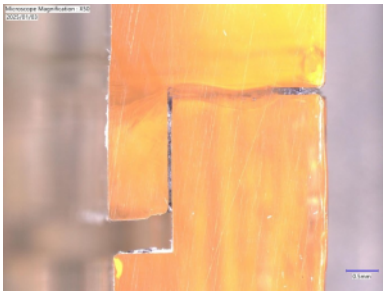
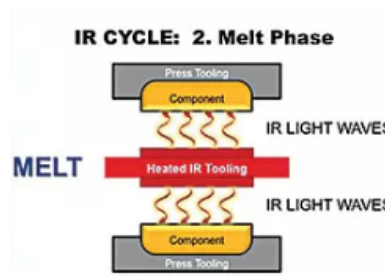


Assembly

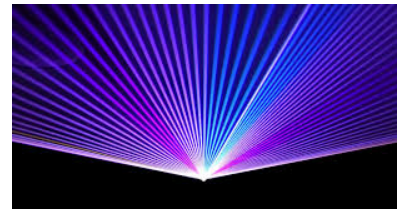
Ultrasonic
(Neil Liang)



IR and hot-plate
(Matilde Scurria)



Laser
(Emmanuel David)



Heat staking

